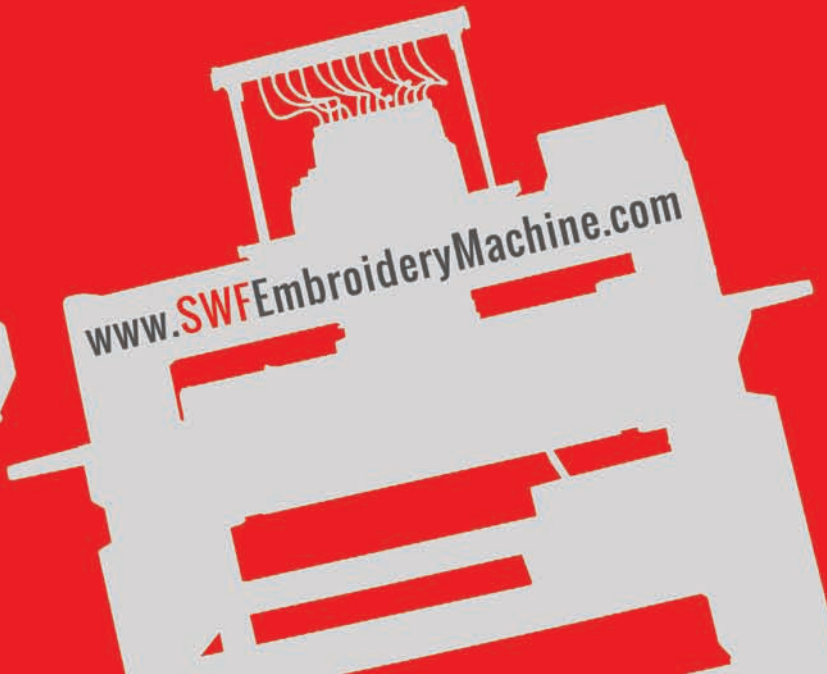


THE WORLD'S' PREMIUM BRAND OF EMBROIDERY MACHINES



SMF



www.SWFEmbroideryMachine.com





Sunstar
SWF

1,500spm; Dual Function Technology, where 2 different items & or designs can be stitched on 1 multi-head machine at the same time; SENS networking; design bar code transferring and reporting systems to make life really easy at the point of production; and more.

Most recently (in 2014) Sunstar was taken over and the ownership passed from the private ownership of the 'Park' family to the 'Son' family, which wanted to expand its business portfolio and drive the Sunstar / SWF company further as part of the Mobase group.

Mobase Co Ltd are better known in the technology market for their direct work with one of the largest technology companies in the world 'Samsung' Corporation and its mobile phone business.

Today, as a premium global manufacturer, Sunstar / SWF manufacturer 1 to 56 heads machines with over 150+ different models available in its range.

Having a superior stitch quality, when combined with its world patented technology, will produce and earn more money than any other multi head machine available from any other manufacturer in the world, for you the customer.

SWF – THE COMPANY

Since its inception in March 1974, Sunstar Group (owned by two generations of the 'Park' family) has been developing and manufacturing sewing machine technology from its corporate headquarters in South Korea.

In the mid 1980's they started to develop the embroidery brand SWF, and although they are not the oldest embroidery manufacturer in the world, they are the most prolific, which is down to the evolution of equipment they have developed.

SWF continues today to encapsulate advanced sewing machine technology in all embroidery machine products, to allow world patented developments such as high speed stitching at



Multihead Assembly Line

World Class Leaders with

Longevity, Reliability & Continuity of Manufacture Since 1974

Your Embroidery Services Ltd. (or YES Ltd. as we are more commonly known) opened for business on February 14th 1995, and our ethos from the first day to the present day is to serve our customers with quality products at affordable prices.

We have been supplying SWF embroidery machinery exclusively in the United Kingdom and Ireland since 1997. We bring a wealth of technical and development experience, in excess of over 200 years, and the best team of experts in our industry

to help you at any time with any queries you may have in assisting your business growth.



SWF Embroidery Machines

Features and Reasons Why SWF Should Be Your 1st Choice

5 Year SWF Factory Warranty & 7 Year Stitch Quality Guarantee*

1. Longevity and continuity of manufacturer:

Since establishment in 1974 the Sunstar corporation has always maintained one core value - creative thinking combined with quality, service and reliability to give customers the best machines around. Here at Your Embroidery Services Limited we feel the same way about our service and have been the UK's sole SWF agent since 1996.

2. World Patented DM Pantograph Design with servo driven motors:

By removing the traditional drive system, belts, pulleys and high speed stepper motors etc, and replacing them with a direct drive for the pantograph, independent presser foot motor drives, and many other "special" changes, you can achieve speeds of up to 1,500spm.



3. SWF "Designed" Electronics & Design storage interface:

SWF manufactures all of the electrical systems within their machines, and because they are also sewing machine manufacturers they are able to use their extensive knowledge to ensure the best reliability & design. SWF control systems also allow for up to 99 designs memory storage and over 2.5 million stitches, not to mention the fact that we use USB memory where the storage is limitless, thus meaning you can store well in excess of 50 million stitches.

4. SWF Power Loss Backup:

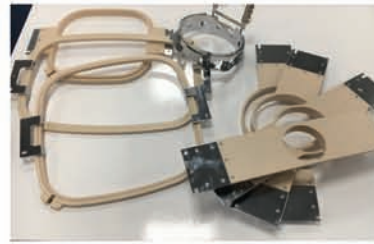
All of the SWF machine range can be switched off at any time and re-started from the last stitch, even if you have a full factory power failure, without losing a single stitch.

5. Design Traces (3 Styles):

Trace in a square, perimeter or use the Gauge trace feature to ensure that you get your design in the correct place prior to embroidering.

6. Tubular Frame Selection:

Now combine the trace feature with Tubular Frame. Select your frame from a menu and then the machine will automatically go to the frame centre. Furthermore the machine will not allow you to use a frame that is smaller than the design itself. Now that's safety...

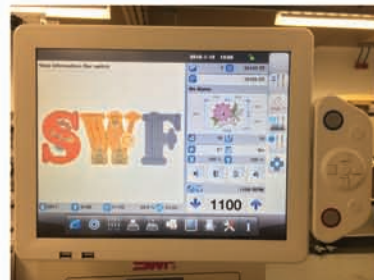


7. Built in Hoop limits:

We don't just stop there, we added a hoop / frame limit because if you decided to use the tubular frame select and then use the trace feature to position it away from the centre, we wanted our customers to be told by the machine that the design will not fit. This has reduced those service calls due to customers hitting the frames with the needle bars.

8. Colour LCD & Touch Screens with Design Viewing Feature:

See your whole embroidery pattern upfront together with the start point in full colour prior to stitching on a 16cm LCD or a 26cm Touch Screen. This feature has been fully standard across our full range of SWF



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embroidery machines for over 3 years now, and not an option like some others.

9. World Patented SWF Quick Change Cap Frame:

This Cap Frame was developed 2 years ago, and is still the fastest way to change from caps to tubular and back without changing or removing any brackets or arms. Simply remove the tubular embroidery frame and clip in the cap driver, that's as hard as it gets and is well under 10 seconds per head. The sewing area on the cap frame is 360mm wide and up to 7cm high.



10. Fully Enclosed Sewing Hook & Narrow Arm Assembly:

All new SWF machines, since the introduction of our E-series machines many years ago, are fitted with a full sewing hook cover mechanism, as standard, to prevent damage to products or injury to an operator. Combine this with a narrow cylinder arm to allow embroidery into those confined areas, and you have got the best of all worlds.



11. New KS Series Presser Foot Drive:

Threading couldn't be easier, with our new presser foot driving mechanism. Simply pass the thread through the needle without any interference with the presser foot. Faster, easier and more productive.



12. Most Robust Body & Beam constructed machine without any Beam Supports:

SWF have always had the philosophy of designing machines from the ground upwards, thus providing a superb stability with Zero Vibration, giving you the customer and operator the most superior stitching machine around at all speeds, even when running up to 1,500spm on our DM range. We have the strongest and toughest machine around. Our compact range will also fit through standard doors.

13. Upper Needle Thread Clamping System:

Each needle thread on every head is firmly held in place by a special quick threading flat guide clamp to reduce thread pullouts and false starts. There's no ceramic thread guide or block trapper or even any use of those horrible magnets to hold the thread in place while not stitching.



14. Direct Drive Thread Cutting System:

All SWF machines have top thread and the bobbin thread trimming system fitted as standard to give a nice clean and precise finish. Combine this with a direct drive system and then there's no need for any independent motors or solenoids on each head.

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15. ISO 9001, 9002, CE Approved:

SWF (Sunstar Machinery Co Ltd.) have obtained the ISO 9001 & ISO 9002 mark for quality & customer service satisfaction & the CE approval on its equipment, whilst being 100% committed to developing the latest and most innovative designed machines for our customers to enjoy today, with tomorrow's advanced mecatronics & technologies.

16. Lubrication Oiling Systems:

SWF believe that the onus should be on the machine to oil itself and not to rely on the operator, thus maximising production time and reducing the down time.



17. SENS Wired or Wireless Lan & Serial networking systems:

All SWF machines can be connected with any of the above options, thus allowing you, the customer to receive full feedback reports on runtime, downtime, thread breakage and much, much more.



Other Standard Features on your SWF Embroidery Machines

- 18 - UTC thread break wheel sensor
- 19 - Low wattage electronics
- 20 - Lower cap clamp lock
- 21 - Free standing professional manufactured bobbin winder
- 22 - Advanced machine speed tables
- 23 - Larger embroidery area than any other compact machine
- 24 - Low Noise Drives
- 25 - LED Needle Thread Lights (compact m/c's)



SWF Embroidery Machines

Single Head Range

5 Year SWF Factory Warranty & 7 Year Stitch Quality Guarantee*

If you are just starting out in embroidery, or you need the flexibility of a smaller machine, then SWF's range of single head embroidery machines has something to meet your needs.

SWF offers the widest range of single-head embroidery machines in the industry, accompanied by an array of high-end accessories. Every single head machine includes standard features considered to be options on other brands.

Our special packages include everything you need to get started, including training, lettering software, accessories and selected stock designs.

The SWF range carries an array of labour saving devices. Depending on the model, they include quick

release threading clamps, a laser trace with three trace facilities and the option of quick change caps to name but a few. These have been standard on SWF machines for many years - that's why they are the world's No.1 manufacturer. Every machine comes complete with 5 sets of tubular hoops 9, 12, 15, 18cm and 30x30. Also included in the price are full instruction manuals, border frames, machine stand, bobbin winders and tool kits.

All SWF single head range machines are fully warranted, up to 5 years dependent on model, and come delivered and installed by our professional technical engineers. Before they leave they will ensure that you are trained on your new machine and are confident in it's usage.



SWF - MAN - 12



SWF - EN - 1501C



SWF - EN - T1501

View SWF's full single head range online at www.swfembroiderymachine.com

Model	Colour	Head	Max Speed		Embroidery Area (mm)			Dimensions* (on site) - mm			
			Caps	Normal	Normal	Tubular	Wide Cap Frame	Semi Cap Frame	Depth	Width	Height
Single Head Range											
MAN12	12	1	1,000		N/A	360 x 230	360 x 75	180 x 83	675	640	750
EN-T1501C	12, 15	1	1,200		460 x 380	412 x 270	360 x 75	180 x 83	710	725	1480
EN-T1501	12, 15	1	1,200		520 x 360	412 x 357	360 x 75	180 x 83	1110	1150	1550
E-U1501	12, 15	1	1,200		500 x 450	437 x 439	360 x 75	180 x 83	1190	1270	1580
K-T1201W-100	12	1	1,000		1100x1000	N/A	N/A	N/A	3000	3000	3000

SWF Embroidery Machines

Dual Function

5 Year SWF Factory Warranty*

Welcome to the world's most unique range of dual function embroidery machines, brought to you by SWF.

The unique world patented dual function technology was introduced in 2003 and is a massive success all over the world. These machines give up to 25% more productivity than any other traditional machine in the market operating at the same speed.

Increased production is achieved in two ways. Firstly, either side of the machine can work independently or together allowing you to complete 2 different jobs, or the same job, on different products at the same time. In addition, loading and offloading times are cut down by staggered production, thus reducing machine idle time.

Any downtime created by a thread run out or break is greatly reduced. With a dual function machine only half of the machine will stop, allowing the other side to keep on working, therefore reducing down time and increasing productivity.

The SWF Dual range has a number of other unique features that makes production run smoother. Every SWF embroidery machine comes complete



SWF - T1202 D

with a built in lubrication system, automatic hoop select with intelligent hoop centre and frame limits to ensure that your machine will not run if the design is too big for the frame.

The machines also have the benefit of touch screens with USB, disk drive, serial and LAN connection to enable the sending and receiving of wired or wireless communication.



With SENS, you can connect directly with either Wireless LAN or Bluetooth and monitor the machines working status with needle sequence (memory), thread breakage, design transfer from and to the machine, giving you full work history reporting even when the machine was switched on or turned off...

Model	Colour	Head	Max Speed			Embroidery Area (mm)			Dimensions* (on site) - mm		
			Caps	Normal	Normal	Tubular	Wide Cap Frame	Semi Cap Frame	Depth	Width	Height
Dual Function											
T1202D	12	2 (1 x1)	900	1,000	360 x 270	360 x 75	180 x 83	747	1360	1605	
UH1504D-45	15	4 (2 x 2)	850	1,000	400 x 450	319 x 439	360 x 75	180 x 83	1215	3160	1580
UH1506D-45	15	6 (3 x 3)	850	1,000	400 x 450	319 x 439	360 x 75	180 x 83	1340	4000	1580
UH1508D-45	15	8 (4 x 4)	850	1,000	400 x 450	319 x 439	360 x 75	180 x 83	1340	4830	1580
UH1512D-45	15	12 (6 x 6)	850	1,000	400 x 450	319 x 439	360 x 75	180 x 83	1340	6430	1580

SWF Embroidery Machines

Dual Function

7 Year SWF Stitch Quality Guarantee*

Every machine comes complete with 5 sets of tubular hoops 9, 12, 15, 18cm and Jacket Backs. Also included in the price are full instruction manuals, border frames, machine stand, free standing bobbin winders, tool kits and much more.

The Dual Function machine range all carry a 5 year warranty. Machines come delivered and installed by our professional technical engineers. Before they leave they will ensure that you are fully trained on your new machine and are confident in its usage.

With all of these features it's easy to see why SWF are the number one in design, development and manufacture. Don't just take our word for it, come and visit our Nottinghamshire showroom and see the innovative production techniques in action.



SWF - UH1504D-45

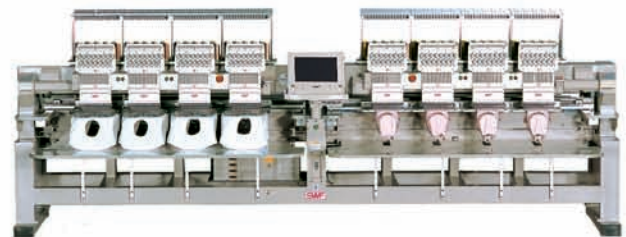


SWF - UH1506D-45



Quick Change Cap Frame - Dual Function

SWF are the only machines that are capable of taking the unique quick change cap frame. 5 seconds from flat to cap.



SWF - UH1508D-45



SWF - UH1512D-45

SWF Embroidery Machines

Traditional K and KS Multihead Ranges

5 Year SWF Factory Warranty & 7 Year Stitch Quality Guarantee*

The SWF multi head range is amongst the most technologically advanced equipment in the world, providing a professional solution for larger embroidery users. If your business depends on the quality of your work, then we have a machine that will produce high quality work time after time.

Our SWF traditional Multihead range is available from 2 to 56 heads and is available in models with 6, 9, 12 and 15 colours. With SWF's proven

technology, you can be sure that these machines are designed with inner strength and a body and beam construction to match, with no need for even a beam support arm to reduce vibration or stiffen the strength.

Just like all of our other SWF machines, our traditional Multihead range also comes with standard features as shown on pages 6 and 7.



SWF/KS 1200spm Generation
(Available in 4, 6 and 8 head configurations)

SWF/K 1000spm Generation
(Available in 2, 4, 6 and 8 head configurations)



*Terms and conditions apply

Traditional Model	Colour	Head	Max Speed			Embroidery Area (mm)			Dimensions* (on site) - mm		
			Caps	Normal	Normal	Tubular	Wide Cap Frame	Semi Cap Frame	Depth	Width	Height
Multihead Range											
K-UK1502-45	12, 15	2	850	1,000	500 x 450	419 x 439	360 x 75	180 x 83	1190	1923	1530
K-UH1504C-45	12, 15	4	850	1,000	400 x 450	319 x 439	360 x 75	180 x 83	1190	2400	1580
K-UH1506C-45	12, 15	6	850	1,000	400 x 450	319 x 439	360 x 75	180 x 83	1215	3220	1580
K-UH1508C-45	12, 15	8	850	1,000	400 x 450	319 x 439	360 x 75	180 x 83	1610	4186	1580
KS-UH1504-45	12, 15	4	850	1,200	400 x 450	319 x 439	360 x 75	180 x 83	1190	2400	1580
KS-UH1506-45	12, 15	6	850	1,200	400 x 450	319 x 439	360 x 75	180 x 83	1215	3220	1580
KS-UH1508-45	12, 15	8	850	1,200	400 x 450	319 x 439	360 x 75	180 x 83	1215	4186	1580

SWF Profitability Production Comparisons

Dual Function vs Traditional KS Traditional vs Traditional

Dual Function vs Traditional

	Dual Function	Traditional
Number of Heads:	8	8
Machine Operating Speed @ 90% of 1000 spm:	900	900
Machine Operating Hours:	8 hours	8 hours
Number of Garments per Job:	100	100
Design Stitch Count (flat):	8,000	8,000
Completed Tubular Work per 8 hours:	256	234
Completed Tubular Work per Week:	1,620	1,280
Completed Tubular Work per Month (47 working weeks):	6,345	5,013
Completed Tubular Work per Year (47 working weeks):	76,140	60,160

15,980 extra garments per year, with the dual function machine.

8,000st x pence per 1,000st @ 0.20p = £1.60

Cost per logo £1.60 x Difference in production of 15,980 garments = £25,568 per year extra with the SWF Dual Function Machine Generation.

For Full explanation on how and why productivity is increased then please turn to page 8 (paragraph 3&4).

SWF KS Series 1200spm vs Traditional 1000spm

	KS	Traditional
Number of Heads:	6	6
Machine operating speed @ 90%:	1080	900
Machine Operating Hours:	8 hours	8 hours
Design stitch count	8000	8000
Completed Tubular Work per 8 hours:	299	218
Completed Tubular Work per Week:	1,495	1,090
Completed Tubular Work per Month (47 working weeks):	5,866	4,269
Completed Tubular Work per Year (47 working weeks):	70,265	51,230

19,035 extra garments per year, with the KS machine.

8,000st x pence per 1,000st @ 0.20p = £1.60

Cost per logo £1.60 x Difference in production of 19,035 garments = £30,456 per year extra with the SWF KS 1200spm Generation.

Please call YES LTD. for your personal comparison of the different machines models, tailored to you company's requirements.



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